

Date:
User:Wednesday, 7/11/2007 3:05:49 PM
Kim Johnston

Process Sheet

Split 3 up
SB 07609111

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HI-STEP LEG ASSEMBLY
 Job Number : 33510 - 7
 Estimate Number : 10385
 P.O. Number : N/A Part Number : D3065041
 This Issue : 7/11/2007 S.O. No. : N/A Drawing Number : D3065 REV B
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : B
 Previous Run : 32032 Material : N/A
 Due Date : 7/30/2007 Qty: 250 Um: Each
 Written By :
 Checked & Approved By : 07.07.11
 Comment : Est Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 33510A STEP SPACER

Comment: Sub-Component STEP SPACER
D3065-1 B 33510A MF

2.0 33510B STEP SPACER

Comment: Sub-Component STEP SPACER
D3065-3 B 33510B MF

3.0 33510C STEP LEG

Comment: Sub-Component STEP LEG
D3065-5 B 33510C MF

4.0 33510D STEP SPACER

Comment: Sub-Component STEP SPACER
D3065-7 B 33510D MF

5.0 MS20470AD44 Rivet, Universal Head

Comment: Qty.: 30.0000 Each(s)/Unit Total : 7500.0000 Each(s)
Rivet, Universal Head
Pick:Qty Part Number Description Batch
30 MS20470AD44 Rivet

Batch

m105125

mf

07-11-19

er:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 33510

Part Number: D3065041

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3065 and Identify as D3065-041

mf 07-11-19 (2)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 4/11/19 (2)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WFT

a.m 07-11-19

(2)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/11/19

Job Completion



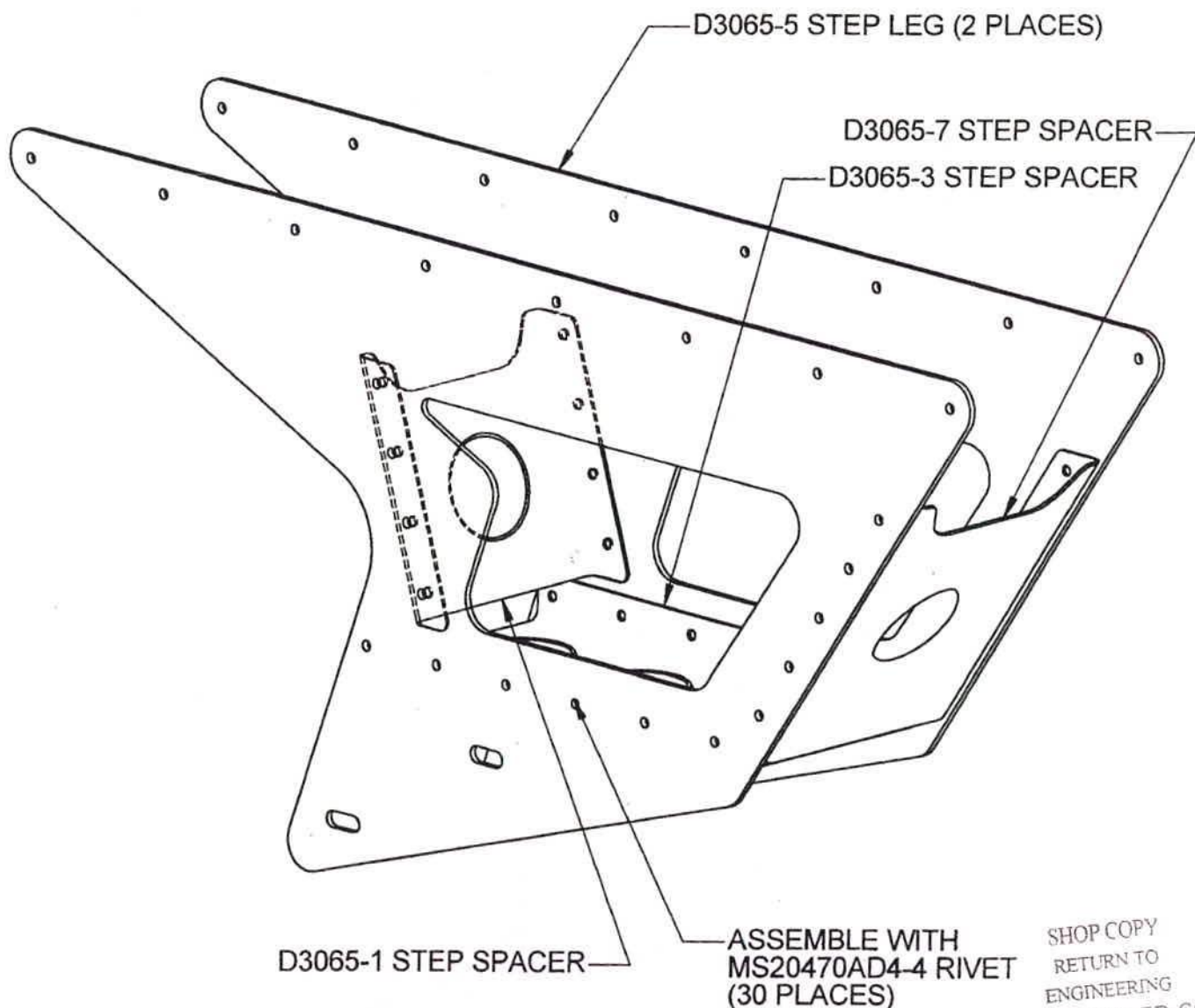
U 07-11-19



DESIGN <i>CP</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3065	REV. B SHEET 1 OF 5
DATE 06.05.23		TITLE STEP LEG ASSEMBLY	SCALE 1:2
A	02.09.11	NEW ISSUE	
B	06.05.23	ADD 6061-T6 MATERIAL, ADD SLOTS TO D3065-5	

RELEASED

06.06.20 *[Signature]*



D3065-041 STEP LEG ASSEMBLY

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 33510

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